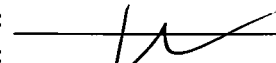
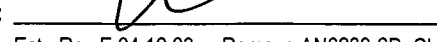


Date: Tuesday, 14/04/2009 9:24:08 AM  
 User: Linda Lacelle

## Process Sheet

<b>*Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FUEL PURGE CANISTER INSTALLATION
<b>Job Number</b> : 45850	
<b>Estimate Number</b> : 12188	
<b>P.O. Number</b> :	<b>Part Number</b> : D205706013
<b>This Issue</b> : 14/04/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 18/02/2009 <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 41732	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 23/02/2009 <b>Qty:</b> 3 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*for CL 09/04/14*

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-706-013 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D20014	Valve Assembly (1/4")
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 3 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2001-4 Valve Assembly

B41593

B38000

*SS 09/04/15(x3)*

4.0	D3262041	Canister Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 3 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3262-041 Canister Assembly

43642

*SS 09/04/15(x3)*

5.0	D32641	Bracket
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 6 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3264-1 Bracket

41824x1 43257x5

*SS 09/04/15(x3)*

Date: Tuesday, 14/04/2009 9:24:08 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 45850

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D329710121

HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly

41825

SS 09/04/15 (X3)

7.0

D329710130

HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly

B411608 x2

B413651 x1

SS 09/04/15 (X3)

8.0

D329730350

HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly

41826

SS 09/04/15 (X3)

9.0

D3298001

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly

B413653

SS 09/04/15 (X3)

10.0

D3298009

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly

B413656 x1 B416645 x1

SS 09/04/15 (X3)

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3299-1 Fitting

B41820

SS 09/04/15 (X3)

Date: Tuesday, 14/04/2009 9:24:09 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 45850

Part Number: D205706013

Job Number:



Seq. #: Machine Or Operation: Description :

12.0 D32993 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

B41829

13.0 D33011 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Placard

41170 B41742

14.0 D33013 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

B41170

15.0 D33021 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B39847

16.0 D33023 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

B339848

17.0 AN35A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: <sup>12</sup>8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

M100100

Date: Tuesday, 14/04/2009 9:24:09 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 45850

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~2.0000~~ 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

M107376 x2

M109068 x1

SS 09/04/15 (x3)

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : ~~4.0000~~ 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union

M111449 x2

M109174 x4

SS 09/04/17 (x3)

SS 09/04/15 (x3)

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : ~~6.0000~~ 9.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow

M109068

SS 09/04/15 (x3)

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : ~~8.0000~~ 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut

M108928

SS 09/04/15 (x3)

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : ~~16.0000~~ 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

M10523

SS 09/04/15 (x3)

Date: Tuesday, 14/04/2009 9:24:09 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 45850

Part Number: D205706013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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23.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: <sup>12</sup>8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

M109632

24.0	AN960JD916	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total: <sup>6</sup>4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M109174

25.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total: <sup>12</sup>8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M110399

26.0	MS21919WDG9	Clamp
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Comment: Qty.: 5.0000 Each(s)/Unit Total: <sup>5</sup>10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M108138

27.0	MS21919WDG12	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

M107534

28.0	MS21919WDG16	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total: <sup>6</sup>4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

M117123 109147

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 45850

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: <sup>6</sup>4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

M109558

30.0

MS287786

Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: <sup>15</sup>40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring

M109174

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>3</sup>2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M109166

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

Rev B

34.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/04/17